

Model Name							
Cauldron							
Model Description:							
<p>Halloween Cauldron. This design prints support free and comes with a lid that locks into place! It is modeled at a small scale so it can be scaled up to your preference!</p> <p>There are 2 lid options: A 'normal' lid and a 'pouring poison' lid. The poison lid prints in 2 pieces that thread together after printing.</p>							
Printing Info:							
**These are just the settings I used to test the model, feel free to use whatever settings work best for you.							
FDM or Resin:	FDM						
Scaling:	Can be scaled up, scaling down may cause issues with the articulation points.						
Supports:	None						
Infill/Perimeters:	15% infill + 2 perimeters						
Nozzle Size:		0.4					
Layer Height:		0.2	Adaptive layer height if you can, or the smaller the layer height the better the curved parts will look.				
Printing & Assembly							
<p>No supports needed! The cauldron and lid are already oriented the way they need to print. The cauldron itself will have some long bridging inside because it prints upside down, but I have found the quality to be great regardless. If you experience issues, you could choose to add some center supports, but I haven't found them to be needed on multiple printers.</p>							

There are 2 lid options; A normal lid and a 'pouring poison' lid. The pouring poison lid comes with two pieces, the liquid and the poison bottle. I have included both a single color and multicolor poison bottle, as well as an already painted Bambu file for the bottle.

If you want to paint the bottle yourself, you can import the multicolor poison bottle file to your slicer, split it to parts, and change the colors yourself.

Files (1)

- poison_bottle_multicolor_bambu_file

STL's (5)

- cauldron_v1 (STL)
- lid_v1 (STL)
- lid_v2 (poison pour) (STL)
- poison_bottle (multi-color) (STL)
- poison_bottle (single-color) (STL)

Changelog/Additional Notes

10/17/2023: (Initial Upload to Patreon)
- Uploaded cauldron and lid v1 to Patreon.

10/21/2023:
- Uploaded lid_v2 (poison pour) to Patreon